Installation process of DOL 53 Ammonia sensor replacement

The sensor element must be replaced within 3 years of operation. The replacement date can be found on the sensor element type plate.

Sensor element replacement process:

1. Check the replacement due date for the sensor.

3. Unscrew plastic cover at the bottom of the



sensor house.





2. Loosen screws at the bottom of the sensor house.



4. Pull out the old senor.









4. Unbox the new senor and place it in the sensor house.



3. Screw the plastic cover back on.